

8/18/92 CCR

DOE-FC22

30.909A

INTEGRATED DRY NO_x/SO₂ EMISSIONS CONTROL SYSTEM

ENVIRONMENTAL MONITORING REPORT

(Baseline and Baseline Urea Injection Test Periods)
(November 11, 1991 through December 15, 1991)
(February 3, 1992 through March 6, 1992)

DOE Contract Number DE-FC22-91PC90550

Prepared by

Terry Hunt
Public Service Company of Colorado
Denver, CO

July 17, 1992

Revision 1 September 11, 1992

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I. Project Status

A. Test Summary

A baseline test was conducted from November 11, 1991 through December 15, 1991 at the Arapahoe 4 steam electric generating station. The purpose of this test was to document the emissions of the generating station with the original burners and auxiliary equipment which represents the unmodified boiler emissions. Testing showed that NO_x emissions were high, in the range of 740 to 850 ppm (corrected to 3% O₂, dry). Excess air level was the primary factor influencing the NO_x emissions and other operating variables did not significantly affect NO_x emissions. Baseline SO₂ is in the range of 350 to 600 ppm (corrected to 3% O₂, dry).

A baseline urea injection test was conducted from February 3, 1992 through March 6, 1992. The purpose of this test was to obtain (1) NO_x reduction, (2) ammonia slip emissions, and (3) nitrous oxide (N₂O) generation of the urea injection system under the baseline conditions before any other boiler modifications had been completed. The urea system worked well at full loads and could remove approximately 30% of the NO_x with an associated ammonia slip of 5 ppm or less. Not all of the NO_x removal is conversion to nitrogen and water. Approximately 10 to 15% of the NO_x reduction is a conversion of NO_x to N₂O. Much higher NO_x removal could be obtained, however ammonia slip would significantly increase.

A short test was also run during this period using aqueous ammonia as the injected reagent. Aqueous ammonia reacted faster and thus allowed lower ammonia slips at the same operating conditions. At full load aqueous ammonia allowed NO_x removal of approximately 35% with ammonia slip of 5 ppm. An advantage of the aqueous ammonia is that only 2 to 3% of the NO_x removal is conversion to N₂O.

B. Summary of Environmental Monitoring

The purpose of this report is to document the environmental monitoring that was completed as part of the two baseline tests completed. Monitoring was completed according the Environmental Monitor Plan for the Integrated Dry NO_x/SO₂ Emissions Control system dated February 1992.

In general the testing went well and there were no environmental events of great importance in defining the baseline emissions. There were no excursions of any compliance monitoring except for opacity. Overall opacity was 99.9% in compliance over both quarters and there were only 47 excursions over the 6 month reporting period. The excursions were likely due

to monitor problems and possibly startup conditions. Average opacity was in the range of 2 to 4%.

A significant amount of supplemental monitoring was completed to define the baseline emissions. The major finding during this testing was that of the NO_x removed through urea injection, approximately 10 to 15% of the NO_x removal is actually a conversion to N₂O. The major difficulty of the period was in obtaining an accurate method of measuring NH₃ emissions. Two techniques were used but it is believed that wet chemical analysis provides the most accurate results. A different continuous emission NH₃ monitor will be used during the remainder of the testing and it is believed that this new monitor will provide measurements closer to the wet chemical analysis.

Particulate emissions were very low on the order of .0007 grains/Dry Standard Cubic Ft. These low emissions are due to the very high removal efficiency of the installed fabric filter. PM₁₀ emissions are slightly higher at .0043 grains/Dry Standard Cubic Ft. The increase is due to the capture of condensable particulate emissions such as sulfur dioxide.

II. Summary of Compliance Monitoring Results

A. Sulfur Dioxide Monitoring

Arapahoe 4 has a regulatory limit of a maximum emission of sulfur dioxide of 1.2 lb/MMBtu as defined by Regulation 1, VI.A.3.a.(ii) of the State of Colorado. Arapahoe 4 did not have continuous monitors installed for the test periods covered by this report. Sulfur dioxide emissions were calculated from the amount of sulfur in the fuel and any exceedance above the regulatory limit of 1.2 #/MMBtu are provided to the state on a quarterly basis. The two quarters covered during the test period were the fourth quarter of 1991 and the first quarter of 1992. During the forth quarter 1991 average SO₂ content of the coal was 0.862 lb/MMBtu. There were no exceedances during the quarter. During the first quarter of 1992 average SO₂ content was 0.872 #/MMBtu. There were also no exceedances during this quarter. See Appendix A for copies of the reports documenting this information to the Colorado Department of Health.

B. Opacity Monitoring

Arapahoe 4 has a regulatory limit to not exceed 20% opacity due to any air pollutant as defined by Regulation 1, II.A.1. The unit uses a Lear Siegler RM41 continuous opacity monitor to measure and record opacity. There were 47 opacity excursions above the 20% limit. See Appendix A for copies of the reports documenting this information to the Colorado Department of Health. The unit was in compliance 99.9% of the period and the average opacity over the period was in the range of 2 to 4%.

C. Aqueous Stream Monitoring

As required by Colorado Wastewater Discharge Permit No. CO-0001091, Arapahoe 4 must sample and report on various aqueous discharges. Reports provided to the regulatory agency for the November & December 1991 and February & March 1992 sample period are contained in Appendix B. Note that the unit was in compliance 100.0% of the period as there were no violations during any of the test periods.

III. Summary of Supplemental Monitoring Results

A. Gaseous Species Monitoring

Significant gas monitoring will be completed in order to determine the positive environmental affects of the Integrated SO₂/NO_x Emissions Control System. Certain gaseous emissions such as nitrous oxide (N₂O), ammonia (NH₃) are important and are potentially a negative effect of the system.

Appendix C contains a summary of all test data obtained during the baseline testing conducted in November and December 1991. During the baseline emissions testing, no additional chemical injection was completed. These gases were not measured during the baseline but were measured during the baseline urea testing as discussed below. Four batch measurements were obtained for sulfur trioxide (SO₃) at the economizer exit during this test period. This data is shown below and the test number corresponds to the test numbers of the data shown in appendix C.

<u>Test</u>	<u>SO₃ (ppm)</u>
10	0.1
35	0.1
37	0.5
38	0.7

Appendix D contains a summary of all test data obtained during the baseline urea testing conducted February and March 1992. During this phase of testing samples were obtained for N₂O and also NH₃. It should be noted that the N₂O measurements were very repeatable and it is believed they are an accurate representation of the test. However, note that two different techniques were used to measure NH₃ emissions, NDIR using gas filter correlation and also wet chemical. Note that the majority of the test data obtained for tests 58 through 100 show that the wet chemical method indicates much greater ammonia emissions than the NDIR continuous method. During this period a non-heated probe was used to collect the sample for the continuous NDIR analyzer. After discovering the differences between the two methods, a heated probe was added to the continuous NDIR system. There is much better agreement between the two test methods after this modification for the data for tests 107 through the end of the testing. It is still believed that the wet chemical method provides the most accurate results.

B. Particulate Monitoring

During the baseline testing at Arapahoe EPA Method 17 was used to obtain both inlet and outlet particulate mass loadings at the fabric filter dust collector. The average inlet loading was 2.1 grains/dry standard cubic foot (gr/DSCF) and the average outlet loading was 0.0007 gr/DSCF. This relates to a collection efficiency of over 99.96%. It should be noted that the outlet grain loading was significantly lower than expected. In previous testing using EPA method 5, loads in the range of 0.0035 gr/DSCF have been measured. There is no difference between the two test methods used that would explain the difference in emissions. Both values are well below the emissions limit of the unit, however an additional test is planned later in the program to verify the outlet grain loading.

A University of Washington Pilat Mark V cascade impactor with a precutter was used to size the inlet sample and determine the particulate size. The mass mean diameter of the inlet was 12 microns which agrees well with previous testing. The complete distribution including a graphical presentation of the data is contained in Appendix E.

The minimum size particle that can be captured with the cascade impactor is 9.3 microns. In order to determine the amount of smaller particulate emissions, EPA method 201A was used to determine the PM₁₀ emission at the fabric filter dust collector outlet. The PM₁₀ emissions show a concentration of 0.0043 gr/DSCF. Note that this value is much greater than the emissions obtained from the impactor sampler. The increase is due to the fact that PM₁₀ sampling includes condensable particulate emissions such as sulfates that can be captured in the ice and water bath used with the impingers to collect the PM₁₀ sample.

During the baseline urea testing conducted in February and March 1992, no additional particulate sampling was completed.

C. Aqueous Stream Monitoring

No supplemental monitoring of any aqueous streams was planned or conducted during the baseline or baseline urea test program. However, during the urea injection testing the consumptive water use of the system was recorded for informational purposes. Water use by month is shown below:

<u>Month</u>	<u>Water Use</u>	
	<u>(gallons)</u>	<u>(acre-ft)</u>
January 1992	23,400	0.072
February 1992	114,800	0.352
March 1992	42,300	0.130
TOTAL	180,500	0.554

Note that these water uses are significantly below those originally estimated. During the original testing it was discovered that the original system design used significantly more water than necessary. The system was modified and water use was cut by nearly 80% from the original design.

D. Solid Stream Monitoring

Raw coal samples were taken on each test day during the baseline testing. Selected samples were submitted for proximate, ultimate and elemental ash analysis by an independent laboratory. Results from these analyses are contained in appendix F. In general, the individual coal samples were consistent although some variance in SO₂ occurred. Two different coal sources were used for the testing. The two coals are very similar in all respects except for SO₂. Average higher heating value of the coal was 11,097 Btu/lb and the average carbon was 62.00%.

The other solid sample analysis completed during the baseline testing consisted of carbon analysis of both fly ash and bottom ash. Data for this testing is contained in Appendix C. Baseline carbon levels in the fly ash are in the range of 4 to 5% carbon although at low excess air conditions it could raise to the 10% level. Bottom ash carbon is always less than the fly ash samples and is generally less than 1%

No solid sampling was taken during the urea baseline testing as there should be no effect on these values due to the urea injection.

INTEGRATED DRY NO_x/SO₂ EMISSIONS CONTROL SYSTEM

ENVIRONMENTAL MONITORING REPORT

(Baseline and Baseline Urea Injection Test Periods)
(November 11, 1991 through December 15, 1991)
(February 3, 1992 through March 6, 1992)

Appendix A

State Emission Report



Public Service[®]

Public Service
Company of Colorado

Anaconda Tower
555 17th Street, Suite 1200
Denver, CO 80202-3912

January 24, 1992

Mr. Roy Doyle
Air Pollution Control Division
Colorado Department of Health
4210 East 11th Avenue
Denver, CO 80220

RE: Fourth Quarter, 1991 Emissions Report, Arapahoe Units #1-4

Dear Roy:

Attached is the emissions report for the fourth quarter, 1991, for the Public Service Company of Colorado Arapahoe Steam Electric Generating Station.

The results of the coal sampling and analysis for this quarter indicated an average SO₂ content of 0.862 lbs SO₂/MMBTU. No exceedance of the SO₂ emission standard occurred at the Arapahoe Station during this quarter.

Dates not reported on the attached emissions report are those in which the units were not running. The operating hours for these units this quarter are: Unit #1 - 682.7 hours, Unit #2 - 1,498.8 hours, Unit #3 - 1,462.7 hours and Unit #4 - 1,889.0 hours.

Feel free to contact me at 294-2810 with any questions in this regard.

Sincerely,

Peter J. Cohlmia

Peter J. Cohlmia
Supervisor, Environmental Programs

PJC:tc

Attachments

QUARTERLY EXCESS EMISSIONS REPORT (EEER)

**Fossil Fuel-Fired Steam Generators, Subpart D
Suggested Format for Sources in Region VIII*
Minimum Requirements Under Section 60.7 (see instructions)**

Part 1 - This report includes all the required information under section 60.7 for

- a. Quarterly emission reporting period ending:

March 31 June 30 September 30 (December 31)

- b. Reporting year: 1991

- c. Reporting date: 1/13/92

- d. Person completing report: Mark Spomer

- e. Station name: Arapahoe Station

- f. Plant location: 2601 South Platte River Drive

- g. Person responsible for review and integrity of report: Peter J. Cohlma

- h. Mailing address for person in 1-g above:

P.O. Box 840, Denver, CO 80201

- i. Phone number for 1-g above: 294-2810

Part 2 - Instrument information, complete for each instrument.

a.	Opacity Monitor:	Unit 1	Unit 2	Unit 3	Unit 4
b.	Manufacture:	Lear Siegler	L.S.	L.S.	L.S.
c.	Model No.:	RM41	RM41	RM41	RM41
d.	Serial No.:	568	1409	1369	997
e.	Installation:	1/77	6/79	6/79	7/79

Part 3 - Excess emissions (by pollutant)

Use Table I: Attach separate narrative per instructions.

Part 4 - Conversion factors

a. Zero and Cal values used, by instruments:

	Unit 1	Unit 2	Unit 3	Unit 4
Zero	<u>0.0</u>	<u>0.0</u>	<u>0.0</u>	<u>0.0</u>
Cal	<u>53.5</u>	<u>51.6</u>	<u>58.4</u>	<u>48.6</u>

Part 5 - Continuous Monitoring System operation failures

See Table II: Complete one sheet for each monitor
attach separate narrative per instructions.

Part 6 - Certification of report integrity, by per in 1-g above:

THIS IS TO CERTIFY THAT TO THE BEST OF MY KNOWLEDGE, THE
INFORMATION PROVIDED IN THE ABOVE REPORT IS COMPLETE AND ACCURATE.

NAME Rexen J. Cohnia

SIGNATURE Rexen J. Cohnia

Title Supv. Environmental Programs

Date 1/27/92

* Suggested Format for Subpart D sources in:

Colorado, Montana, North Dakota, South Dakota, Utah, Wyoming

TABLE I
Excess Emissions

Date	Time* From - To	Pollutant	Magnitude* Ld/106 BTU
		<u>SO₂</u>	No violations

Attached is additional information for excesses occurring during the Third Quarter

- * As defined in the instructions from the applicable section of the Federal Register; attached narrative of causes, etc.

JUL 22 '92 10:06 FROM 1225 17TH STE 2000

TO 5-3291003

PAGE, 002/007

Page 4 of 4

TABLE II

Continuous Monitoring System Operation Failures

<u>Date</u>	<u>Time* From - To</u>	<u>Instrument</u>	<u>Effect on Instrument Outputs</u>
12-13-91	0600 to 0650	Unit 3	Repair shutter

PUBLIC SERVICE COMPANY OF COLORADO
STACK EXCESS EMISSIONS REPORT

ARAPAHOE UNIT #4

4th QTR 1991 YR

PAGE 1 OF 2

DATE	PERCENT AVG OP	TOTAL NUMBER EXCESS	DATE	PERCENT AVG OP	TOTAL NUMBER EXCESS	DATE	PERCENT AVG OP	TOTAL NUMBER EXCESS
10/13	2.8	1	11/4	2.8	0	11/28	2.2	0
10/14	2.7	0	11/5	2.0	0	11/27	1.8	0
10/15	2.6	0	11/6	2.2	0	11/28	2.0	0
10/16	2.6	0	11/7	2.4	0	11/29	2.3	0
10/17	2.4	0	11/8	2.5	2	11/30	2.8	0
10/18	2.6	0	11/9	2.0	0	12/1	2.7	0
10/19	2.6	0	11/10	2.4	0	12/2	2.4	0
10/20	2.8	0	11/11	2.3	0	12/3	2.4	0
10/21	2.4	0	11/12	2.1	0	12/4	2.2	0
10/22	2.2	0	11/13	2.2	0	12/5	1.9	0
10/23	2.7	0	11/14	2.4	0	12/6	2.0	0
10/24	2.8	0	11/15	2.6	0	12/7	1.8	0
10/25	2.2	0	11/16	2.4	0	12/8	2.1	0
10/26	2.0	0	11/17	2.3	0	12/9	2.0	0
10/27	2.1	0	11/18	2.4	0	12/10	2.1	0
10/28	2.9	0	11/19	2.3	0	12/11	2.3	0
10/29	2.9	25	11/20	2.8	0	12/12	2.0	0
10/30	2.9	0	11/21	2.4	0	12/13	2.1	0
10/31	2.6	0	11/22	2.7	0	12/14	2.4	0
11/1	2.7	0	11/23	2.7	0	12/15	2.6	0
11/2	2.9	0	11/24	2.4	0	12/16	1.8	0
11/3	2.7	0	11/25	2.8	0	12/17	2.4	0

PUBLIC SERVICE COMPANY OF COLORADO
STACK EXCESS EMISSIONS REPORT
UNIT OPERATING HOURS 1,889.0

ARAPAHOE UNIT #4
4th OTR 1981 YR
PAGE 2 OF 2

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Public Service
Company of Colorado
P.O. Box 840
Denver, CO 80201-0840

April 28, 1992

Mr. Roy Doyle
Air Pollution Control Division
Colorado Department of Health
4210 East 11th Avenue
Denver, CO 80220

RE: First Quarter, 1992 Excess Emissions Report, Arapahoe Units #1-4

Dear Roy:

Attached is the excess emissions report for the first quarter, 1992, for the Public Service Company of Colorado Arapahoe Station, Units #1-4.

The results of the coal sampling and analysis for this quarter indicated an average SO₂ content of 0.872 lbs SO₂/MMBTU.

Dates not reported on the attached emissions report are those in which the units were not running. The operating hours for these units this quarter are: Unit #1 - 1,259.4 hours, Unit #2 - 1,297.9 hours, Unit #3 - 1,060.2 hours and Unit #4 - 1,917.8 hours.

Feel free to contact me at 294-2810 with any questions in this regard.

Sincerely,

Peter J. Cohlma

Peter J. Cohlma
Unit Manager, Environmental Programs

PJC:tc

Attachments

QUARTERLY EXCESS EMISSIONS REPORT (KEER)

**Fossil Fuel-Fired Steam Generators, Subpart D
Suggested Format for Sources in Region VIII*
Minimum Requirements Under Section 60.7 (see instructions)**

Part 1 - This report includes all the required information under section 60.7 for

- a. **Quarterly emission reporting period ending:**
(March 31) June 30 September 30 December 31
- b. **Reporting year:** 1992
- c. **Reporting date:** 4/13/92
- d. **Person completing report:** Mark Spomer
- e. **Station name:** Arapahoe Station
- f. **Plant location:** 2601 South Platte River Drive
- g. **Person responsible for review and integrity of report:** Peter J. Cohlma
- h. **Mailing address for person in 1-g above:**
P. O. Box 840, Denver, Colorado 80201
- i. **Phone number for 1-g above:** 294-2810

Part 2 - Instrument information, complete for each instrument.

a.	Opacity Monitor:	Unit 1	Unit 2	Unit 3	Unit 4
b.	Manufacture:	Lear Siegler	L.S.	L.S.	L.S.
c.	Model No:	RM41	RM41	RM41	RM41
d.	Serial No:	568	1409	1369	997
e.	Installation:	1/77	6/79	6/79	7/79

Part 3 - Excess emissions (by pollutant)

Use Table I: Attach separate narrative per instructions.

Part 4 - Conversion factors

a. Zero and Cal values used, by instruments:

	Unit 1	Unit 2	Unit 3	Unit 4
Zero	<u>0.0</u>	<u>0.0</u>	<u>0.0</u>	<u>0.0</u>
Cal	<u>53.7</u>	<u>51.7</u>	<u>58.4</u>	<u>49.9</u>

Part 5 - Continuous Monitoring System operation failures

See Table II: Complete one sheet for each monitor
attach separate narrative per instructions.

Part 6 - Certification of report integrity, by per in 1-g above:

THIS IS TO CERTIFY THAT TO THE BEST OF MY KNOWLEDGE, THE
INFORMATION PROVIDED IN THE ABOVE REPORT IS COMPLETE AND ACCURATE.

NAME Peter J. Cohlma

SIGNATURE Pet J. Cohlma

Title Unit Manager, Environmental Programs

Date 4/29/92

* Suggested Format for Subpart D sources in:

Colorado, Montana, North Dakota, South Dakota, Utah, Wyoming

TABLE I

Excess Emissions

Date	Time* From - To	Pollutant	Magnitude* Ld/106 BTU
		<u>SO₂</u>	No violations

Opacity

Attached is additional information for excesses occurring during the First Quarter

- * As defined in the instructions form the applicable section of the Federal Register; attached narrative of causes, etc.

TABLE II
Continuous Monitoring System Operation Failures

<u>Date</u>	<u>Time* From - To</u>	<u>Instrument</u>	<u>Effect on Instrument Output</u>
3/20/92 thru 3/26/92	1400 to 0830	IBM PS/2	Loss of power - no data (Used backup circular charts)
3/20/92	0915 to 1015	Unit #3 L.S. - RM41	Loss of power - no data

PUBLIC SERVICE COMPANY OF COLORADO
 STACK EXCESS EMISSIONS REPORT
 UNIT OPERATING HOURS 1917.8

ARAPAHOE UNIT #4
1st QTR 1992 YR
 PAGE 1 OF 2

DATE	PERCENT AVG OP	TOTAL NUMBER EXCESS	DATE	PERCENT AVG OP	TOTAL NUMBER EXCESS	DATE	PERCENT AVG OP	TOTAL NUMBER EXCESS
1/1/82	4.8	6	1/25	2.3	0	2/18	4.4	0
1/2	2.3	0	1/26	2.1	0	2/19	4.1	0
1/3	2.2	0	1/27	2.3	0	2/20	3.9	0
1/4	2.2	0	1/28	1.5	0	2/21	4.0	0
1/5	2.0	0	1/29	2.0	0	2/22	4.5	0
1/6	2.0	0	1/30	4.5	0	2/23	4.8	0
1/7	2.2	0	1/31	4.1	0	2/24	4.2	0
1/8	2.6	0	2/1	4.2	0	2/25	4.1	0
1/9	2.6	0	2/2	4.2	0	2/26	4.2	0
1/10	2.1	0	2/3	2.2	0	2/27	3.9	0
1/11	2.0	0	2/4	4.5	0	2/28	4.2	0
1/12	2.4	0	2/5	4.3	0	2/29	4.2	0
1/13	2.6	0	2/6	4.1	0	3/1	4.2	0
1/14	2.6	0	2/7	4.2	0	3/2	4.2	0
1/15	2.6	0	2/8	4.3	0	3/3	4.2	0
1/16	2.2	0	2/9	4.2	0	3/4	4.2	0
1/17	1.8	0	2/10	4.2	0	3/5	4.2	0
1/18	1.2	0	2/11	3.9	0	3/6	4.1	0
1/19	2.2	0	2/12	3.9	0	3/7	4.1	0
1/20	2.1	0	2/13	4.0	0	3/8	4.3	0
1/21	2.2	0	2/14	4.4	0	3/9	4.7	0
1/22	2.1	0	2/15	4.3	0	3/10	4.5	0
1/23	2.1	0	2/16	4.4	0	3/11	4.3	0
1/24	2.0	0	2/17	4.3	0	3/12	4.3	0

PUBLIC SERVICE COMPANY OF COLORADO
STACK EXCESS EMISSIONS REPORT
UNIT OPERATING HOURS 1917.8

ARAPAHOE UNIT #4

INTEGRATED DRY NO_x/SO₂ EMISSIONS CONTROL SYSTEM

ENVIRONMENTAL MONITORING REPORT

(Baseline and Baseline Urea Injection Test Periods)
(November 11, 1991 through December 15, 1991)
(February 3, 1992 through March 6, 1992)

Appendix B

Aqueous Stream Compliance Data

ACILITY—ARAFAMORE
LOCATION
ADDRESS—P.O. BOX 9440
DENVER, COLORADO 80201

PERMIT NUMBER
00001001
(1719)

FINAL

MONITORING PERIOD

FROM 01/01/87 TO 01/31/87
TO 02/28/87 (1719)

NOTE: Read instructions before completing this form.

PARAMETER (12-37)	MONITORING PERIOD		QUALITY OR CONCENTRATION (16-51)				NO. OF ANALYSIS (16-68)	SAMPLE TYPE (16-70)
	YEAR	MONTH	DAY	TO	MO	DAV		
TEMPERATURE WATER DEG F/CHIRENHEI							0	20/36
EFFLUENT GROSS VALU PH	00011	1	0	0			0	DEGF
SOLIDS. TOTAL TSS SUSPENDED	00539	1	0	0			0	5/7 INST
EFFLUENT GROSS VALU OIL AND GREASE	00556	1	0	0			0	0
FREON EXTR-GRAV MET							0	0
EFFLUENT GROSS VALU ZINC. TOTAL (AS ZN)	01092	1	0	0			0	0
EFFLUENT GROSS VALU FLOW. IN CONDUIT OR THRU TREATMENT PLAN	50050	1	0	0			0	0
EFFLUENT GROSS VALU CHLORINE TOTAL RESIDUAL	50069	1	0	0			0	0
EFFLUENT PRINCIPAL EXECUTIVE OFFICER							0	0
COMMENT AND EXPLANATION OF ANY VIOLATIONS (If different off attachments here)							0	0
TELEPHONE							DATE	
SIGNATURE OF PRINCIPAL EXECUTIVE OFFICER OR AUTHORIZED AGENT TYPED OR PRINTED							NAME	VEAN CODE

In replaces EPA Form 740 which may not be used.

NAME — FORT HUETTER-THERMEL COMPANY OF COLORADO
ADDRESS — 1000 N. 14th Street — DENVER, COLORADO — 80204

FINAL

ACILITY — ARKOPHORE
LOCATION — 1000 N. 14th Street

MONITORING PERIOD

FROM	YEAR	MO	DAY	TO	YEAR	MO	DAY
7/6/77	77	7/14	14	7/6/77	77	7/14	14

NOTE: Read instructions before completing this form.

PARAMETER (0277)	(1) QUANTITY ON LOADING (46.51)		(2) QUANTITY ON CONCENTRATION (46.51)		NO. EX. (6241)	FREQUENCY OF ANALYSIS (64.68)	SAMPLE TYPE (69.70)
	AVERAGE	MAXIMUM	UNITS	MINIMUM			
TEMPERATURE WATER, DEG. FAHRENHEIT	SAMPLE MEASUREMENT				47.000	(15)	0 19/31
EFFLUENT GROSS VOL. PH	PERMIT REQUIREMENT				86.000	DEGF	5/7 INST
EFLUENT GROSS VOL. TDS	SAMPLE MEASUREMENT				7.050		0 19/31
EFLUENT GROSS VOL. SUSPENDED SOLIDS, TOTAL TSS	PERMIT REQUIREMENT				6.500		5/7 GR
EFLUENT GROSS VOL. OIL AND GREASE	SAMPLE MEASUREMENT				10.500	10.000	0 4/31
EFLUENT GROSS VOL. ZINC, TOTAL ZINC	PERMIT REQUIREMENT				30.000	100.000	1/7 DIR 10
EFLUENT GROSS VOL. CHLORINE TOTAL RESIDUAL	SAMPLE MEASUREMENT				15.000	20.000	0 4/31
EFLUENT GROSS VOL. THRU TREATMENT PLAN	PERMIT REQUIREMENT				0.046	0.046	1/7 GR
EFLUENT GROSS VOL. THRU CONDUIT OR PIPE	SAMPLE MEASUREMENT				0.000	0.000	1/30 GR
EFLUENT GROSS VOL. CHLORINE TOTAL RESIDUAL	PERMIT REQUIREMENT				0.217	0.622	0 24/31
EFLUENT GROSS VOL. CHLORINE TOTAL RESIDUAL	SAMPLE MEASUREMENT				1.000	1.000	30/30 INST
COMMENT AND EXPLANATION OF ANY VIOLATIONS (Refer to instructions above)							
NAME/ TITLE PRINCIPAL EXECUTIVE OFFICER		NAME/ TITLE PRINCIPAL EXECUTIVE OFFICER		TELEPHONE		DATE	
HUGOTIER, JAMES R.		HUGOTIER, JAMES R.					
SR. V.P., C.E.O., A.F.		SR. V.P., C.E.O., A.F.					
SIGNATURE OF PRINCIPAL EXECUTIVE OFFICER OR AUTHORIZED AGENT TYPED OR PRINTED							
AMOUNT 200,000.00 NUMBER 201 CODE 27							

REMITTER NAME/ADDRESS (Include
Facility Name/Location if different)

NAME: — 40 W. ELLIS - SERVICE COMPANY - OF - COLDRAID
ADDRESS: P.O. BOX 342
— DENVER, COLORADO — 80201

NATIONAL POLLUTION DISCHARGE MONITORING REPORT (NPMR)
(17-19)

DISCHARGE NUMBER
PERMIT NUMBER
40-4-4
mechanical number

OMB No. 2040-004
Expires 3-31-88

FINAL

FACILITY: 40 W. ELLIS
LOCATION: —

DISCHARGE NUMBER
PERMIT NUMBER
40-4-4

MONITORING PERIOD
(17-19)

FROM: 01/01/79
TO: 04/29/79

YEAR: 1979

MONTH: JAN

DAY: 01

YEAR: 1979

MONTH: APR

DAY: 29

YEAR: 1979

PENITENTIARY, NAME/TITLE (Include
Family Name/Location if different)

NAME — PHILIP H. DENVER — PENITENTIARY-OF-COLORADO
ADDRESS — 1421 18TH STREET — DENVER, COLORADO — 80204
FACILITY — PHIPHIDE
LOCATION —

NATIONAL POLLUTION DISINTEGRATION SYSTEM (NPDS)
DISCHARGE MONITORING REPORT (DRM)
[1/7/91]

100-0000000	100-0000000
Penitentiary	Penitentiary

FINAL

Furni Approved
OMB No. 2040-0004
Expires 3-31-86

MONITORING PERIOD

YEAR	MO	DAY	TO	YEAR	MO	DAY
1991	1	1	1	1991	1	1

FROM 10/21/1991 TO 10/24/1991

TO 10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

10/24/1991

NOTE: Read Instructions before completing this form.

PARAMETER (3737)	QUANTITY ON LOADING (46.51) (14.41)	QUALITY OR CONCENTRATION (46.51) (18.43)		NO. FREQUENCY OR ANALYSIS (62.61) (64.61)	SAMPLE TYPE (69.70)
		MINIMUM	AVERAGE		
TEMPERATURE	37.0	37.0	37.0	1	1
WATER DEG. FAHRENHEIT	00011	0	0	1	1
EFFLUENT GROSS VALUE	PH	7.0	7.0	1	1
SOLIDS TOTAL TSS	00400	1	0	1	1
SUSPENDED	00530	1	0	1	1
EFFLUENT GROSS VALUE	00556	1	0	1	1
OIL AND GREASE	00556	1	0	1	1
FREON EXTR-GRAY NET	00556	1	0	1	1
EFFLUENT GROSS VALUE	ZTRC TOTAL	00556	1	1	1
EFLUENT GROSS VALUE	01092	1	0	1	1
FLOW IN CONDUIT OR	01092	1	0	1	1
THRU TREATMENT PLAN	50050	1	0	1	1
EFFLUENT GROSS VALUE	50050	1	0	1	1
CHLORINE TOTAL RESIDUAL	50060	1	0	1	1
EFFLUENT GROSS VALUE	50060	1	0	1	1
NAME/TITLE PRINCIPAL EXECUTIVE OFFICER	I CERTIFY UNDER PENALTY OF LAW THAT I HAVE PERSONALLY EXAMINED AND AM FAMILIAR WITH THE INFORMATION SUBMITTED HEREIN AND MADE UP MY OWN KNOWLEDGE OF THOSE INDIVIDUALS IMMEDIATELY RESPONSIBLE FOR OBTAINING THE INFORMATION. I BELIEVE THE SUBMITTED INFORMATION IS TRUE, ACCURATE AND COMPLETE. I AM AWARE THAT THERE ARE SEVERAL PENALTIES FOR SUBMITTING FALSE INFORMATION IN ACCORDANCE WITH PROVISIONS OF THE NATIONAL POLLUTION DISCHARGE MONITORING ACT 33 USC § 1319. Penalties under this statute may result from up to \$10,000 and/or maximum imprisonment of twelve months and/or removal	SR. V.P., CORP. AFF.	303-229-8500	92	01
COMMENT AND EXPLANATION OF ANY VIOLATIONS (Refer to all attachments here)	1. TYPED OR PRINTED	TELEPHONE	DATE	2.	2.
		303-229-8500	92	01	2.
		AREA NUMBER	YEAR	MO	DAY
		CODE			

ATTACHES EPA FORM 7-90 WHICH MAY NOT BE USED.

FACILITY LOCATION
Name: 12345
Annexes: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 999, 1000, 1001, 1002, 1003, 1004, 1005, 1006, 1007, 1008, 1009, 1009, 1010, 1011, 1012, 1013, 1014, 1015, 1016, 1017, 1018, 1019, 1019, 1020, 1021, 1022, 1023, 1024, 1025, 1026, 1027, 1028, 1029, 1029, 1030, 1031, 1032, 1033, 1034, 1035, 1036, 1037, 1038, 1039, 1039, 1040, 1041, 1042, 1043, 1044, 1045, 1046, 1047, 1048, 1049, 1049, 1050, 1051, 1052, 1053, 1054, 1055, 1056, 1057, 1058, 1059, 1059, 1060, 1061, 1062, 1063, 1064, 1065, 1066, 1067, 1068, 1069, 1069, 1070, 1071, 1072, 1073, 1074, 1075, 1076, 1077, 1078, 1079, 1079, 1080, 1081, 1082, 1083, 1084, 1085, 1086, 1087, 1088, 1089, 1089, 1090, 1091, 1092, 1093, 1094, 1095, 1096, 1097, 1098, 1098, 1099, 1100, 1101, 1102, 1103, 1104, 1105, 1106, 1107, 1108, 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1259, 1260, 1261, 1262, 1263, 1264, 1265, 1266, 1267, 1268, 1269, 1269, 1270, 1271, 1272, 1273, 1274, 1275, 1276, 1277, 1278, 1279, 1279, 1280, 1281, 1282, 1283, 1284, 1285, 1286, 1287, 1288, 1289, 1289, 1290, 1291, 1292, 1293, 1294, 1295, 1296, 1297, 1297, 1298, 1299, 1299, 1300, 1301, 1302, 1303, 1304, 1305, 1306, 1307, 1308, 1309, 1309, 1310, 1311, 1312, 1313, 1314, 1315, 1316, 1317, 1318, 1319, 1319, 1320, 1321, 1322, 1323, 1324, 1325, 1326, 1327, 1328, 1329, 1329, 1330, 1331, 1332, 1333, 1334, 1335, 1336, 1337, 1338, 1339, 1339, 1340, 1341, 1342, 1343, 1344, 1345, 1346, 1347, 1348, 1349, 1349, 1350, 1351, 1352, 1353, 1354, 1355, 1356, 1357, 1358, 1359, 1359, 1360, 1361, 1362, 1363, 1364, 1365, 1366, 1367, 1368, 1369, 1369, 1370, 1371, 1372, 1373, 1374, 1375, 1376, 1377, 1378, 1379, 1379, 1380, 1381, 1382, 1383, 1384, 1385, 1386, 1387, 1388, 1389, 1389, 1390, 1391, 1392, 1393, 1394, 1395, 1396, 1397, 1398, 1398, 1399, 1400, 1401, 1402, 1403, 1404, 1405, 1406, 1407, 1408, 1409, 1409, 1410, 1411, 1412, 1413, 1414, 1415, 1416, 1417, 1418, 1419, 1419, 1420, 1421, 1422, 1423, 1424, 1425, 1426, 1427, 1428, 1429, 1429, 1430, 1431, 1432, 1433, 1434, 1435, 1436, 1437, 1438, 1439, 1439, 1440, 1441, 1442, 1443, 1444, 1445, 1446, 1447, 1448, 1449, 1449, 1450, 1451, 1452, 1453, 1454, 1455, 1456, 1457, 1458, 1459, 1459, 1460, 1461, 1462, 1463, 1464, 1465, 1466, 1467, 1468, 1469, 1469, 1470, 1471, 1472, 1473, 1474, 1475, 1476, 1477, 1478, 1479, 1479, 1480, 1481, 1482, 1483, 1484, 1485, 1486, 1487, 1488, 1489, 1489, 1490, 1491, 1492, 1493, 1494, 1495, 1496, 1497, 1498, 1498, 1499, 1500, 1501, 1502, 1503, 1504, 1505, 1506, 1507, 1508, 1509, 1509, 1510, 1511, 1512, 1513, 1514, 1515, 1516, 1517, 1518, 1519, 1519, 1520, 1521, 1522, 1523, 1524, 1525, 1526, 1527, 1528, 1529, 1529, 1530, 1531, 1532, 1533, 1534, 1535, 1536, 1537, 1538, 1539, 1539, 1540, 1541, 1542, 1543, 1544, 1545, 1546, 1547, 1548, 1549, 1549, 1550, 1551, 1552, 1553, 1554, 1555, 1556, 1557, 1558, 1559, 1559, 1560, 1561, 1562, 1563, 1564, 1565, 1566, 1567, 1568, 1569, 1569, 1570, 1571, 1572, 1573, 1574, 1575, 1576, 1577, 1578, 1579, 1579, 1580, 1581, 1582, 1583, 1584, 1585, 1586, 1587, 1588, 1589, 1589, 1590, 1591, 1592, 1593, 1594, 1595, 1596, 1597, 1598, 1598, 1599, 1600, 1601, 1602, 1603, 1604, 1605, 1606, 1607, 1608, 1609, 1609, 1610, 1611, 1612, 1613, 1614, 1615, 1616, 1617, 1618, 1619, 1619, 1620, 1621, 1622, 1623, 1624, 1625, 1626, 1627, 1628, 1629, 1629, 1630, 1631, 1632, 1633, 1634, 1635, 1636, 1637, 1638, 1639, 1639, 1640, 1641, 1642, 1643, 1644, 1645, 1646, 1647, 1648, 1649, 1649, 1650, 1651, 1652, 1653, 1654, 1655, 1656, 1657, 1658, 1659, 1659, 1660, 1661, 1662, 1663, 1664, 1665, 1666, 1667, 1668, 1669, 1669, 1670, 1671, 1672, 1673, 1674, 1675, 1676, 1677, 1678, 1679, 1679, 1680, 1681, 1682, 1683, 1684, 1685, 1686, 1687, 1688, 1689, 1689, 1690, 1691, 1692, 1693, 1694, 1695, 1696, 1697, 1698, 1698, 1699, 1700, 1701, 1702, 1703, 1704, 1705, 1706, 1707, 1708, 1709, 1709, 1710, 1711, 1712, 1713, 1714, 1715, 1716, 1717, 1718, 1719, 1719, 1720, 1721, 1722, 1723, 1724, 1725, 1726, 1727, 1728, 1729, 1729, 1730, 1731, 1732, 1733, 1734, 1735, 1736, 1737, 1738, 1739, 1739, 1740, 1741, 1742, 1743, 1744, 1745, 1746, 1747, 1748, 1749, 1749, 1750, 1751, 1752, 1753, 1754, 1755, 1756, 1757, 1758, 1759, 1759, 1760, 1761, 1762, 1763, 1764, 1765, 1766, 1767, 1768, 1769, 1769, 1770, 1771, 1772, 1773, 1774, 1775, 1776, 1777, 1778, 1779, 1779, 1780, 1781, 1782, 1783, 1784, 1785, 1786, 1787, 1788, 1789, 1789, 1790, 1791, 1792, 1793, 1794, 1795, 1796, 1797, 1798, 1798, 1799, 1800, 1801, 1802, 1803, 1804, 1805, 1806, 1807, 1808, 1809, 1809, 1810, 1811, 1812, 1813, 1814, 1815, 1816, 1817, 1818, 1819, 1819, 1820, 1821, 1822, 1823, 1824, 1825, 1826, 1827, 1828, 1829, 1829, 1830, 1831, 1832, 1833, 1834, 1835, 1836, 1837, 1838, 1839, 1839, 1840, 1841, 1842, 1843, 1844, 1845, 1846, 1847, 1848, 1849, 1849, 1850, 1851, 1852, 1853, 1854, 1855, 1856, 1857, 1858, 1859, 1859, 1860, 1861, 1862, 1863, 1864, 1865, 1866, 1867, 1868, 1869, 1869, 1870, 1871, 1872, 1873, 1874, 1875, 1876, 1877, 1878, 1879, 1879, 1880, 1881, 1882, 1883, 1884, 1885, 1886, 1887, 1888, 18

INTEGRATED DRY NO_x/SO₂ EMISSIONS CONTROL SYSTEM

ENVIRONMENTAL MONITORING REPORT

(Baseline and Baseline Urea Injection Test Periods)
(November 11, 1991 through December 15, 1991)
(February 3, 1992 through March 6, 1992)

Appendix C

Burner Baseline Data Summary

Table 5-1. Summary of Parametric Baseline Tests

Test No.	Date & Time	Control Room Data				Gaseous Emissions						Ash Carbon				
		Wt%	% w/w	%	ppm	ppm	ppm	ppm	ppm	ppm	ppm	%	%	%	%	%
1	11/1/91 09:35	104	3.15	2.0	R40	3.70	.78	766	13.50	379	3.30	3.65				
2	11/1/91 14:44	104	3.40	2.0	R30	4.37	.38	862	13.00	384	4.30	4.40				
3	11/1/91 17:04	104	4.55	2.0	R40	5.80	.34	1061	11.70	367	5.80	5.90				
4	11/12/91 13:32	100	3.30	2.0	R40	4.90	.41	874	12.90	394	4.80	5.05				
5	11/12/91 15:27	100	2.25	2.0	R40	4.20	210	769	13.60	412	4.15	4.35	8.15			
6	11/13/91 14:25	100	3.30	2.0	R70	4.23	.44	825	14.60	388	4.10	4.55				
7	11/13/91 16:24	99	3.40	2.0	R65	4.25	.47	849	14.52	394	4.25	4.70				
8	11/14/91 09:08	101	3.35	2.3	R70	4.73	.40	874	14.20	380	4.20	4.65	8.85			
9	11/14/91 16:37	100	3.30	2.0	R70	4.78	.60	804	14.23	399	4.30	4.65				
10	11/15/91 09:37	99	3.50	3.0	R65	4.25	.60	780	14.60	370	4.15	4.45				
11	11/16/91 08:11	81	3.90	3.0	R62	4.63	.36	752	14.27	395	4.55	4.70	3.88	0.30		
12	11/16/91 13:00	79	2.90	2.5	R83	3.78	112	659	15.06	394	3.70	4.00	5.97	0.55		
13	11/16/91 15:45	80	5.10	3.0	R85	5.78	.37	901	13.20	361	5.70	5.75				
14	11/17/91 08:05	59	4.90	2.5	R8	455	5.58	43	749	13.35	382	5.50	5.70	2.99		
15	11/17/91 10:43	58	3.60	2.0	R8	450	4.56	65	624	14.28	394	4.35	4.75	6.39		
16	11/17/91 12:49	58	6.10	2.5	R8	445	6.58	38	916	12.38	380	6.55	6.78			
17	11/17/91 14:28	58	5.70	2.5	C	450	6.50	37	898	12.50	380	6.22	6.50			
18	11/17/91 15:09	58	5.10	2.5	C	445	5.88	37	790	13.13	402	6.80	5.97			
19	11/19/91 08:16	100	3.40	3.0	A	870	4.40	70	938	14.60	585	4.00				
20	11/19/91 09:00	100	3.50	2.5	A	870	4.60	1000	722	14.20	571	4.30	5.01			
21	11/19/91 11:30	99	3.50	2.5	A	865	4.40	75	976	14.45	542	4.30	4.65			
22	11/19/91 13:13	99	3.50	2.0	B	870	4.23	95	925	14.65	537	4.10	4.30			
23	11/19/91 14:55	100	3.10	2.0	C	870	4.18	50	895	14.78	523	3.95	4.45			
24	11/19/91 16:32	100	3.30	2.0	D	870	4.20	75	891	14.80	508					
25	11/19/91 17:30	100	3.50	2.5	B	865	4.35	59	832	14.60	483					
26	11/19/91 22:50	80	4.40	3.0	C	672	5.00	35	762	13.95	457	4.90	5.55			
27	11/20/91 00:24	79	4.40	3.0	A	675	5.25	43	840	13.68	440	5.15	5.70			
28	11/20/91 02:00	80	4.80	2.5	B	680	5.15	43	824	13.75	468	5.05	5.55			
29	11/20/91 03:48	80	4.40	2.5	C	680	4.95	39	815	14.03	414					
30	11/20/91 05:03	79	4.30	2.5	D	680	4.88	40	814	14.05	415					
31	11/21/91 00:45	101	2.80	2.5	R85	3.80	105	756	15.00	390	3.82	3.86	10.94	6.86		
32	11/21/91 11:41	101	4.10	2.0	R80	4.73	.37	891	14.15	391	4.75	4.85	4.36			
33	11/21/91 14:43	100	5.10	2.0	R90	5.72	.35	1049	13.20	379	5.80	5.85	2.58			
34	12/03/91 08:00	99	3.93	2.3	R77	4.50	.57	800	14.40	416	4.40	4.56	6.38	0.76	5.25	
35	12/04/91 09:00	100	3.90	2.0	R82	4.70	.43	839	14.20	411	4.55	5.13	3.51	1.13	6.30	
36	12/05/91 09:00	100	3.85	2.0	R75	4.58	.43	845	14.30	408	4.33	4.83	5.28	0.53	6.38	
37	12/07/91 06:30	79	3.87	2.0	R80	4.57	.41	737	14.30	570	4.40	4.70	2.55	0.11	2.82	
38	12/08/91 09:00	61	4.73	2.3	C	500	5.69	35	712	13.30	570	5.50	5.75	1.20	2.56	

INTEGRATED DRY NO_x/SO₂ EMISSIONS CONTROL SYSTEM

ENVIRONMENTAL MONITORING REPORT

(Baseline and Baseline Urea Injection Test Periods)
(November 11, 1991 through December 15, 1991)
(February 3, 1992 through March 6, 1992)

Appendix D

Urea Injection Baseline Data Summary

Appendix 4 Baseline Urine Data Summary

Test	Land	MAs	CRO2	SiO2	Chemical	Inject	NANO	Total	Hg Air	Hg OH	Al OH	O2	CO	CO2	SO2c	SO2e	NOx	NOx	NOx	NOx	NOx	NOx	AN2O/ACO				
MM%	OS%	% wet	44ppm		Level	gppm	gppm	pMq	ppm	ppm	ppm	ppm	ppm	ppm@3%	ppm@3%	ppm	ppm@3%										
142	62	8	6.50	51.6	Urea	1	0.46	0.60	7	6	0.046	1.5	7.15	51	66	47.0	61.1	11.7	26.2	341	34	29	7	29.3	0.13	25	
142	62	8	6.50	51.6	Urea	1	0.46	0.60	7	6	0.046	1.5	7.15	51	66	47.2	61.3	11.7	26.0	338	34	31	4	29.1	0.12	25	
142	62	8	6.50	51.6	Urea	1	0.46	0.60	7	6	0.046	1.5	7.10	50	65	48.0	62.2	11.8	26.2	339	33	33	5	29.0	0.13	24	
143	100		3.87	87.6	Urea	1	0.00	0.00	0	0	0.046	1.5	4.68	36	40	74.5	62.2	14.2	33.3	367	4	0	0	0	0	0	0
144	99		4.27	87.5	Urea	1	0.95	2.05	19	6	0.046	1.5	5.15	61	69	42.0	47.7	13.6	32.0	363	51	6	6	6	46.6	0.12	29
145	98		4.00	87.5	Urea	1	0.98	2.05	16	6	0.046	1.5	5.15	59	67	42.5	48.3	13.6	31.5	358	50	10	6	46.0	0.11	27	
146	99		4.03	87.5	Urea	1	0.95	2.05	13	6	0.046	1.5	5.15	55	63	44.5	50.5	13.6	32.0	363	45	6	6	43.5	0.11	23	
147	99		4.15	87.5	Urea	1	0.95	2.05	10	6	0.046	1.5	5.20	53	60	46.2	52.6	13.6	31.0	362	41	4	4	41.2	0.10	20	
148	99		4.15	87.5	Urea	1	0.95	2.05	7	6	0.046	1.5	5.35	50	56	50.0	57.5	13.3	31.5	362	36	1	1	35.7	0.10	18	
149	99		4.32	87.5	Urea	1	0.95	2.05	7	6	0.046	1.5	5.25	51	58	51.0	58.3	13.5	31.1	356	38	6	6	34.6	0.11	18	
150	99		4.25	87.5	Urea	1	0.51	1.10	7	6	0.046	1.5	5.20	43	49	58.3	66.4	13.5	31.5	359	24	3	3	25.7	0.07	9	
151	99		4.15	87.6	Urea	1	1.44	3.10	7	6	0.046	1.5	5.25	55	63	47.3	54.0	13.6	30.5	349	45	1	15	39.6	0.11	23	
152	99		4.10	88.0	Urea	1	1.90	4.10	7	6	0.046	1.5	5.20	58	66	45.5	51.8	13.5	29.5	336	60	4	4	42.1	0.12	26	
153	99		3.95	88.0	Urea	1	0.00	0.00	0	0	0.046	1.5	5.00	35	39	79.5	89.4	13.7	31.0	349	4	1	1	0.0	-	-	-
154	99		3.97	88.0	Urea	1	0.00	0.00	0	0	0.046	1.5	4.80	35	39	83.8	93.1	14.1	31.8	353	4	9	9	0.0	-	0	0
155	99	B	4.00	88.0	Urea	1	1.02	2.30	16	6	0.046	1.5	4.95	63	71	46.0	51.6	13.6	32.3	382	65	5	15	44.6	0.12	32	
156	99	B	4.05	88.0	Urea	1	1.02	2.30	10	6	0.046	1.5	5.08	58	66	50.5	57.1	13.7	32.0	382	49	4	11	39.7	0.12	27	
157	101		3.85	89.2	Urea	1	0.00	0.00	0	0	0.046	1.5	4.70	35	39	78.4	86.8	14.1	42.4	48.9	5	9	9	0.0	-	-	-
158	100		3.58	88.3	Urea	1	1.04	2.20	18	6	0.046	1.5	4.00	60	64	42.7	47.0	14.3	43.3	477	47	3	3	45.9	0.11	26	
158	100		3.58	88.3	Urea	1	1.04	2.20	16	6	0.046	1.5	4.00	60	60	42.7	47.0	14.3	43.3	477	47	3	3	45.9	0.11	26	
159	101		3.58	88.5	Urea	1	1.03	2.20	18	6	0.046	1.5	4.30	63	68	40.6	43.7	14.4	44.5	479	52	12	12	49.7	0.11	30	
160	100		3.35	88.7	Urea	1	1.04	2.20	16	6	0.046	1.5	4.60	66	72	41.9	45.3	14.4	45.9	496	48	19	19	47.9	0.11	34	
161	100		3.68	89.2	Urea	1	1.04	2.20	16	6	0.046	1.5	4.60	60	66	49.6	47.8	14.2	45.7	500	48	19	19	44.2	0.13	28	
162	100		3.83	89.0	Urea	1	1.04	2.20	16	6	0.046	1.5	4.60	61	67	43.8	48.0	14.1	44.6	488	43	19	19	44.6	0.10	28	
163	100		3.68	89.0	Urea	1	1.04	2.20	16	6	0.046	1.5	4.40	60	65	45.5	49.3	14.1	44.4	481	47	10	10	42.6	0.12	27	
164	100		3.65	89.0	Urea	1	0.00	0.00	0	0	0.046	1.5	4.60	34	37	78.1	85.7	14.1	44.0	491	6	1	1	0.0	-	-	-
165	99		3.87	87.5	Urea	1	0.00	0.00	0	0	0.046	1.5	5.00	35	39	78.0	86.7	13.8	33.5	376	5	9	9	0.0	-	0	0
166	99		4.11	87.5	NH4OH	1	0.51	2.10	7	6	0.046	1.5	4.90	38	43	62.0	69.3	13.9	34.0	391	7	9	9	20.1	-0.01	4	
167	99		4.05	87.8	NH4OH	1	0.99	4.10	7	6	0.046	1.5	4.95	43	48	64.8	64.6	13.9	34.0	392	9	9	9	25.3	0.00	9	
168	99		4.28	87.8	NH4OH	1	1.41	5.90	7	6	0.046	1.5	4.80	45	50	52.0	57.7	13.7	34.0	378	12	5	5	33.4	0.02	11	
169	99		4.17	87.8	NH4OH	1	0.54	2.20	18	6	0.046	1.5	5.00	40	45	50.3	53.3	13.8	34.3	396	9	1	1	26.7	0.00	9	
170	100		4.43	88.0	NH4OH	1	1.00	4.10	19	6	0.046	1.5	5.20	36	41	52.3	58.5	13.8	34.3	395	11	1	1	31.1	0.01	2	
171	100		4.30	88.0	NH4OH	1	1.42	6.80	18	6	0.046	1.5	5.00	38	43	48.3	54.4	13.4	34.4	397	14	4	4	37.0	0.02	4	
172	100		3.98	87.8	NH4OH	1	0.00	0.00	0	0	0.046	1.5	5.10	63	71	76.5	86.3	13.8	33.8	381	5	5	5	32	-	-	-
173	80		4.98	88.5	NH4OH	1	0.00	0.00	0	0	0.046	1.5	5.55	40	47	63.0	73.4	13.3	32.0	373	8	8	8	0	-	0	0
174	80		5.04	88.5	NH4OH	1	0.00	0.00	0	0	0.046	1.5	5.75	39	35	72.5	85.6	13.3	32.5	384	6	1	1	25.7	0.00	1	
175	80		6.21	88.3	NH4OH	1	0.46	1.50	7	6	0.046	1.5	6.18	33	40	52.4	63.6	12.8	33.0	401	9	9	9	46	54.7	0.02	16
176	61	B	8.24	51.3	NH4OH	1	0.00	0.00	0	0	0.046	1.5	6.60	32	40	68.6	87.0	12.3	31.3	391	5	5	5	63.2	0.02	13	
177	61	B	6.02	51.3	NH4OH	1	0.48	1.20	7	6	0.046	1.5	6.65	35	44	43.4	64.4	12.3	31.4	393	18	15	15	37.5	0.00	4	
178	61	B	5.78	61.5	NH4OH	1	0.86	2.40	7	6	0.046	1.5	6.48	40	50	31.0	39.4	12.4	28.5	354	16	4	4	54.7	0.02	16	
179	61	B	6.97	51.8	NH4OH	1	1.44	3.00	7	6	0.046	1.5	6.72	42	53	25.4	32.0	12.2	25.1	317	19	19	19	63.2	0.02	13	
180	61	B	6.85	51.8	NH4OH	1	1.92	4.00	7	6	0.046	1.5	6.80	45	57	21.0	28.8	12.2	20.8	283	23	23	23	63.4	0.03	17	
181	61	B	5.71	61.6	NH4OH	1	0.00	0.00	0	0	0.046	1.5	6.50	33	41	68.7	85.3	12.4	28.5	329	6	6	6	0.0	-	1	1

(1): Data connected for CO2 Interference on NDIR analyzer
 (2): Continuous NH3 analyzer
 (3): Wet chemical composite data

Appendix 4 Baseline Urea Data Summary

Test Load	Mins	CR02	Steam Chem-	Inject	N/NO	Chem Total	H2 Air	In O2	Air O2	(O2)	CO2	SO2	SO2c	NOx	NOx	NH3 ppm(1)	NH3 ppm(2)	NH3 ppm(3)	ANO	ANO	PPM	
99	79	4.34	675	Urea	1	1.04	1.51	2.6	0	0.046	1.5	5.35	7.2	8.3	335	365	13.4	305	351	60	25	
100	60	8	6.42	500	Urea	1	0.00	0.00	0	0	0.046	1.5	7.05	32	41	700	903	11.8	312	403	5	0
101	60	8	6.66	500	Urea	1	0.00	0.00	2.0	0	0.046	1.5	7.64	32	43	713	960	11.2	294	398	6	0
102	60	8	6.93	500	Urea	1	1.05	1.42	2.6	0	0.046	1.5	7.68	67	91	418	564	11	5.4	45	143	41.3
103	60	8	6.90	500	Urea	1	1.59	2.15	2.6	0	0.046	1.5	7.73	80	109	350	475	10.9	95	129	69	50.5
104	60	8	6.97	500	Urea	1	0.52	0.71	2.6	0	0.046	1.5	7.77	53	72	523	711	10.9	190	258	35	25.9
105	60	8	6.94	500	Urea	1	0.00	0.00	2.6	0	0.046	1.5	7.80	32	44	695	948	10.9	290	395	8	0.0
106	100	4.07	667	Urea	1	0.00	0.00	0	0	0.046	1.5	4.85	37	41	768	678	13.9	358	399	5	0	
107	100	3.92	665	Urea	1	0.51	1.10	2.6	0	0.046	1.5	4.88	53	59	543	605	13.8	369	411	36	4	
108	100	3.98	665	Urea	1	1.02	2.20	2.6	0	0.046	1.5	5.13	68	75	430	488	13.7	358	406	56	2	
109	100	4.07	670	Urea	1	1.53	3.30	2.6	0	0.046	1.5	5.15	74	84	358	406	13.6	343	399	73	10	
110	100	4.38	667	Urea	1	1.53	3.30	2.6	12	0.046	1.5	5.40	80	92	320	369	13.2	305	352	78	11	
111	100	4.21	665	Urea	1	1.53	3.30	2.6	2	0.046	1.5	5.10	85	96	390	442	13.8	225	255	78	52	
112	100	4.00	665	Urea	1	0.00	0.00	2.6	2	0.046	1.5	5.10	37	42	620	928	13.7	330	374	5	6	
113	101	4.25	875	Urea	1	0.00	0.00	0	0	0.059	1.5	5.00	35	39	769	867	13.8	375	422	4	0.0	
114	101	4.27	880	Urea	1	0.00	0.00	0	0	0.059	1.5	5.20	33	36	770	878	13.6	360	410	5	1.0	
115	101	4.55	880	Urea	1	1.04	2.29	9	0	0.059	1.5	5.33	51	59	518	595	13.8	378	434	40	0	
116	101	4.59	880	Urea	1	1.54	3.40	10	0	0.059	1.5	5.36	64	74	415	476	13.5	361	418	62	18	
116	101	4.59	880	Urea	1	1.54	3.40	10	0	0.059	1.5	5.35	65	75	410	472	13.5	360	414	62	18	
116	101	4.59	880	Urea	1	1.54	3.40	10	0	0.059	1.5	5.40	63	73	415	479	13.5	365	421	62	23	
116	101	4.59	880	Urea	1	1.54	3.40	10	0	0.059	1.5	5.40	63	73	420	485	13.5	360	416	62	17	
117	101	4.18	870	Urea	1	0.00	0.00	0	0	0.059	1.5	4.93	36	40	775	868	13.9	338	378	4	0	
118	100	4.35	875	Urea	1	0.54	1.15	14	0	0.059	1.5	5.08	51	58	515	583	13.6	333	377	34	0	
119	100	4.28	870	Urea	1	1.08	2.30	14	0	0.059	1.5	4.98	62	70	394	443	13.8	336	378	58	28	
120	100	4.18	870	Urea	1	1.62	3.45	16	0	0.059	1.5	4.93	73	82	335	371	13.8	300	338	70	64	
121	101	4.13	880	Urea	1	0.00	0.00	16	0	0.059	1.5	4.95	34	39	735	819	13.8	330	368	6	5.6	
122	100	4.25	888	Urea	2	0.00	0.00	10	0	0.049	1.5	5.08	51	58	750	844	13.8	335	377	6	0	
123	100	4.27	885	Urea	2	0.54	1.15	6	0	0.049	1.5	4.98	56	63	675	848	13.8	238	287	31	178	
124	100	4.15	888	Urea	1	0.54	1.15	9	0	0.049	1.5	4.90	48	54	533	598	13.9	335	375	32	7	
125	100	4.18	888	Urea	1	1.06	2.30	9	0	0.049	1.5	4.90	57	64	443	495	13.9	340	380	49	14	
126	100	4.22	885	Urea	1	1.60	3.40	9	0	0.049	1.5	5.02	62	70	405	456	13.8	330	371	68	37	
127	100	4.18	885	Urea	1	0.00	0.00	0	0	0.049	1.5	4.95	35	38	775	864	13.9	330	368	5	4	
128	80	4.87	678	Urea	1	0.00	0.00	0	0	0.059	1.5	5.58	35	41	687	801	13.2	310	362	4	0	
129	80	5.58	681	Urea	1	0.00	0.00	9	0	0.059	1.5	6.30	35	43	704	862	12.4	295	361	5	0	
130	80	5.52	681	Urea	1	0.48	0.75	9	0	0.059	1.5	6.30	53	65	473	570	12.5	308	378	37	0	
131	80	5.29	681	Urea	1	1.50	9	0	0	0.059	1.5	6.20	70	85	340	428	12.7	285	378	5	44	
132	80	5.13	687	Urea	1	0.00	0.00	0	0	0.048	1.5	5.93	33	40	713	851	12.8	303	361	5	1	
133	80	5.41	685	Urea	1	0.42	0.72	7	0	0.048	1.5	6.25	52	64	489	597	12.6	304	371	36	-1	
134	79	5.79	685	Urea	1	0.89	1.50	7	0	0.048	1.5	6.20	68	83	350	426	12.7	285	347	61	0	
135	79	5.81	685	Urea	1	1.29	2.20	7	0	0.048	1.5	6.60	75	94	303	378	12.4	235	284	75	66	
136	78	5.71	685	Urea	1	0.00	0.00	0	0	0.048	1.5	6.40	30	37	726	885	12.5	295	364	5	0	
137	81	8	7.00	515	Urea	1	0.00	0.00	0	0	0.048	1.5	7.40	32	42	724	958	11.8	280	369	5	0
138	82	8	6.29	520	Urea	1	0.00	0.00	0	0	0.048	1.5	6.88	32	41	678	864	12.1	274	349	5	0
139	82	8	6.54	519	Urea	1	0.46	0.60	7	0	0.048	1.5	7.13	54	70	458	584	11.8	273	354	36	23
140	82	8	6.50	519	Urea	1	0.91	1.20	7	0	0.048	1.5	7.20	70	91	346	452	11.7	228	287	58	47.7
141	82	8	6.46	519	Urea	1	1.37	1.80	7	0	0.048	1.5	7.20	80	105	283	369	11.8	180	235	75	162
142	82	8	6.50	518	Urea	1	0.46	0.60	7	0	0.048	1.5	7.15	53	69	465	604	11.8	246	322	31	37
142	82	8	6.50	518	Urea	1	0.46	0.60	7	0	0.048	1.5	7.15	51	66	470	611	11.8	265	344	35	34
142	82	8	6.50	618	Urea	1	0.46	0.60	7	0	0.048	1.5	7.15	51	66	470	611	11.7	263	342	34	25

Appendix 4 Baseline Use Data Summary

Test Load MWh MWh	CR02 % wet	Steam Level	Chem- ical load	Infect Chem Total ppm	Hg Air ppm	Total ppm	Hg OH ppm	Air OH ppm	O2 ppm	CO ppm	CO2 ppm	SO2 ppm	NOx ppm	NOx ppm	NO2 ppm	NO2 ppm	AN20/ ACO ppm	AN20/ ACO ppm
51 100 C 4.10 864 Urea 2 0.60 0.00 0 0 0.094 1.625 5.05 42 47 805 906 13.8 360 406 0 0																		
52 100 C 670 Urea 2 0.00 0.00 0 0 0.094 1.625 5.01 43 48 800 901 13.8 356 401 0 0																		
53 100 C 870 Urea 2 0.00 0.00 0 12 0.094 1.625 5.25 43 49 798 914 13.6 347 397 0 0																		
54 100 C 870 Urea 2 0.00 0.00 28 12 0.094 1.625 5.01 44 50 790 869 13.6 352 396 0 0																		
55 99 C 875 Urea 2 1.13 2.50 26 12 0.094 1.625 5.17 65 74 606 689 13.6 130 148 0 0																		
56 101 4.05 880 Urea 2 0.00 0.00 0 0 0.094 1.625 4.95 41 46 764 857 13.6 350 399 0 0																		
57 101 4.20 885 Urea 2 0.00 0.00 0 0 0.094 1.625 5.08 38 43 795 699 13.8 358 405 0 0																		
58 100 4.30 885 Urea 2 1.02 2.20 26 12 0.094 1.625 5.22 68 78 656 644 13.7 160 162 0 0																		
59 101 4.20 890 Urea 2 1.01 2.20 26 6 0.094 1.625 5.25 72 82 587 649 13.6 159 161 0 0																		
60 100 4.10 875 Urea 1 0.00 0.00 0 0 0.094 1.25 5.00 36 43 804 905 13.7 362 362 0 0																		
61 100 4.10 870 Urea 1 1.98 4.40 28 6 0.094 1.25 5.03 94 106 303 341 13.9 319 359 0 0																		
62 101 4.06 885 Urea 1 1.47 3.30 28 6 0.094 1.25 5.01 84 95 350 393 13.6 342 384 0 0																		
63 101 4.04 888 Urea 1 0.98 2.20 26 6 0.094 1.25 4.86 80 89 364 428 13.9 358 358 0 0																		
64 101 3.95 890 Urea 1 0.49 1.10 26 6 0.094 1.25 4.66 66 74 502 559 13.9 374 417 0 0																		
65 101 4.01 888 Urea 1 0.00 0.00 0 0 0.094 1.25 5.00 39 44 801 901 13.9 360 405 0 0																		
66 100 4.01 870 Urea 1 0.00 0.00 0 0 0.086 1.25 4.90 38 43 782 874 14.1 352 384 0 0																		
67 100 4.06 870 Urea 1 2.00 4.35 28 12 0.086 1.25 4.91 89 100 304 340 13.8 315 353 0 0																		
68 100 3.79 869 Urea 1 1.50 3.25 28 12 0.086 1.25 4.89 82 92 335 375 13.8 330 369 0 0																		
69 100 3.96 870 Urea 1 0.99 2.15 28 12 0.086 1.25 4.98 73 82 403 453 13.9 334 375 0 0																		
70 100 3.89 870 Urea 1 0.50 1.08 28 12 0.086 1.25 5.00 58 65 527 583 13.8 357 401 0 0																		
71 100 4.12 870 Urea 1 0.00 0.00 0 0 0.086 1.25 4.97 39 44 798 894 13.8 349 392 0 0																		
72 112 4.03 960 Urea 1 0.00 0.00 0 0 0.086 1.5 4.89 37 41 848 948 13.9 439 491 0 0																		
73 111 3.62 865 Urea 1 0.45 1.17 28 6 0.086 1.5 4.92 45 50 642 718 13.8 441 483 0 0																		
74 111 3.90 985 Urea 1 0.68 1.77 28 6 0.086 1.5 4.93 49 55 582 652 13.8 441 494 0 0																		
75 111 4.04 970 Urea 1 0.91 2.34 28 6 0.086 1.5 4.98 53 59 541 604 13.9 450 502 0 0																		
76 111 4.00 975 Urea 1 0.00 0.00 28 6 0.086 1.5 4.89 37 41 835 933 13.8 433 484 0 0																		
77 111 4.05 975 Urea 1 1.13 2.92 28 6 0.086 1.5 4.96 58 65 502 663 13.8 470 527 0 0																		
78 111 4.20 975 Urea 1 0.91 2.36 28 12 0.086 1.5 5.15 52 59 532 604 13.8 463 528 0 0																		
79 111 4.11 975 Urea 1 0.45 1.17 28 12 0.086 1.5 5.15 42 48 653 741 13.7 451 512 0 0																		
80 100 4.17 872 Urea 1 0.00 0.00 0 0 0.086 1.5 4.84 35 39 820 913 13.8 460 512 0 0																		
81 101 3.65 875 Urea 1 0.51 1.15 28 6 0.086 1.5 4.53 50 55 560 612 14.3 478 523 0 0																		
82 101 3.69 875 Urea 1 0.76 1.70 28 6 0.086 1.5 4.46 58 63 482 524 14.4 468 509 0 0																		
83 101 3.75 875 Urea 1 0.00 0.00 28 6 0.086 1.5 4.65 37 41 767 844 14.3 483 532 0 0																		
84 101 4.05 875 Urea 1 1.02 2.30 28 6 0.086 1.5 4.95 64 72 428 492 14 469 526 0 0																		
85 100 4.06 872 Urea 1 1.53 3.40 28 6 0.086 1.5 4.93 70 78 381 428 14 460 515 0 0																		
86 101 4.10 875 Urea 1 1.51 3.40 28 12 0.086 1.5 4.95 68 76 378 425 13.9 455 498 0 0																		
87 101 4.11 875 Urea 1 1.02 2.39 28 12 0.086 1.5 5.17 61 69 438 498 13.8 487 531 0 0																		
88 101 4.28 877 Urea 1 0.51 1.15 28 6 0.086 1.5 5.20 47 54 557 635 13.7 485 530 0 0																		
89 100 4.41 878 Urea 1 0.00 0.00 0 0 0.086 1.5 5.10 33 37 833 943 13.8 460 521 0 0																		
90 80 4.02 870 Urea 1 0.00 0.00 0 0 0.086 1.5 4.86 37 41 668 746 13.8 403 449 0 0																		
91 79 4.16 870 Urea 1 0.52 0.75 28 6 0.086 1.5 5.23 58 66 443 605 13.4 460 457 0 0																		
92 79 4.18 872 Urea 1 0.77 1.12 28 6 0.086 1.5 5.19 65 74 373 424 13.7 368 419 0 0																		
93 79 3.94 872 Urea 1 1.09 1.56 28 6 0.086 1.5 5.03 73 82 214 354 13.8 324 365 0 0																		
94 78 4.04 872 Urea 1 1.08 1.56 28 12 0.086 1.5 5.04 73 82 309 349 13.8 324 366 0 0																		
95 79 4.27 872 Urea 1 0.00 0.00 28 6 0.086 1.5 5.15 35 40 672 793 13.7 383 435 0 0																		
96 79 4.19 873 Urea 1 1.58 2.28 28 6 0.086 1.5 5.28 45 52 322 368 13.7 313 358 0 0																		
97 79 4.22 875 Urea 1 1.04 1.51 28 6 0.086 1.5 5.39 68 80 338 388 13.5 305 352 0 0																		
98 79 4.25 875 Urea 1 1.04 1.51 28 6 0.086 1.5 5.32 63 72 380 438 13.5 300 344 0 0																		

INTEGRATED DRY NO_x/SO₂ EMISSIONS CONTROL SYSTEM

ENVIRONMENTAL MONITORING REPORT

(Baseline and Baseline Urea Injection Test Periods)
(November 11, 1991 through December 15, 1991)
(February 3, 1992 through March 6, 1992)

Appendix E

Particulate Data Analysis

Table 7-2
AVERAGE BAGHOUSE INLET PARTICLE SIZE DISTRIBUTION

<u>Aerodynamic Diameter</u>	<u>Cumulative Weight (%)</u>	<u>dM/dLOG(D₅₀,mg/SCFM,dry)</u>
0.20 (microns)	0.4	25.7
0.25	0.4	21.0
0.40	0.5	5.7
0.50	0.5	17.9
0.75	0.7	59.5
1.00	0.8	111.0
1.50	1.5	322.5
2.00	2.3	419.0
2.50	3.0	482.4
4.00	5.6	1296.3
5.00	8.6	2388.1
7.50	19.9	5350.9
10.0	36.2	12020.9
15.0	72.8	10967.7
20.0	90.6	5946.2
25.0	97.2	2546.2
40.0	100.0	48.9
50.0	100.0	0.4

Table 7-3
AVERAGE BAGHOUSE EXIT PM₁₀ RESULTS

<u>Parameter</u>	<u>Average Value</u>
Flow Rate (SCFM, dry)	254,864
Temperature ('F)	261
PM ₁₀ Concentration (gr/SCF, dry)	0.0043
Emissions (lb/hr)	9.5

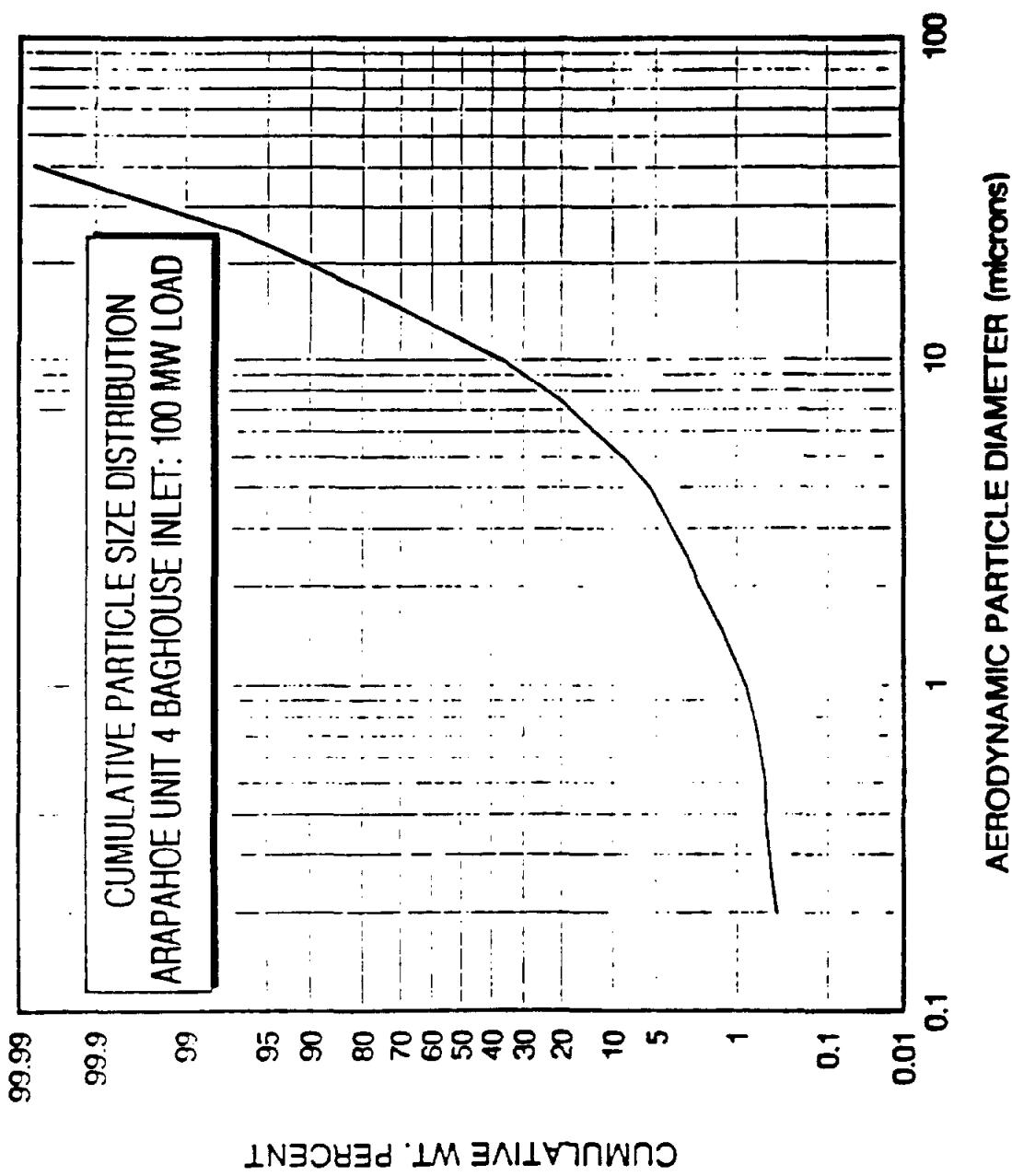


Figure 7-5. Baghouse Inlet Particulate Size Distribution.

INTEGRATED DRY NO_x/SO₂ EMISSIONS CONTROL SYSTEM

ENVIRONMENTAL MONITORING REPORT

(Baseline and Baseline Urea Injection Test Periods)
(November 11, 1991 through December 15, 1991)
(February 3, 1992 through March 6, 1992)

Appendix F

Coal/Ash Analysis

Table 4-1
PSCC ARAPAHOE UNIT 4 BASELINE COAL ANALYSIS

Test Number	2	21	35	Averages
Date	11/11/91	11/19/91	12/4/91	
Proximate Analysis				
%Moisture	10.11	11.53	11.34	10.99
%Ash	10.39	7.75	8.98	9.04
%Volatile	35.02	35.28	34.98	35.09
%Fixed Carbon	<u>44.48</u>	<u>45.44</u>	<u>44.70</u>	<u>44.87</u>
Total	100.00	100.00	100.00	100.00
HHV, Btu/lb	11106	11076	11108	11097
FC/V	1.27	1.29	1.28	1.28
Prox Analysis, MAF				
%Volatile	44.05	43.71	43.90	43.89
%Fixed Carbon	55.95	56.29	56.10	56.11
HHV, Btu/lb	13970	13722	13941	13877
Ultimate Analysis				
%Carbon	61.98	61.94	62.07	62.00
%Hydrogen	4.46	4.31	4.32	4.36
%Nitrogen	1.37	1.53	1.53	1.48
%Chlorine	0.04	0.00	0.00	0.01
%Sulfur	0.46	0.58	0.43	0.49
%Oxygen	11.23	12.36	11.33	11.64
%Ash	10.39	7.75	8.98	9.04
%Moisture	<u>10.11</u>	<u>11.53</u>	<u>11.34</u>	<u>10.99</u>
Total	100.04	100.00	100.00	100.01
Ult Analysis, MAF				
%Carbon	77.95	76.73	77.90	77.53
%Hydrogen	5.61	5.34	5.42	5.46
%Nitrogen	1.72	1.90	1.92	1.85
%Chlorine	0.05	0.00	0.00	0.02
%Sulfur	0.58	0.72	0.54	0.61
%Oxygen	14.12	15.31	14.22	14.55
Hardgrove Grind		42	44	43
%Moisture		2.84	2.38	2.61

Table 4-1 (continued)
PSCC ARAPAHOE UNIT 4 BASELINE COAL ANALYSIS

Test Number	2	21	35	Averages
Date	11/11/91	11/19/91	12/4/91	
Fusion Temp Reducing, °F				
Initial	2510	2412	2464	2462
Softening	2591	2475	2527	2531
Hemispherical	2640	2529	2574	2581
Fluid	2700	2624	2680	2668
Fusion Temp Oxidizing, °F				
Initial	2540	2507	2549	2532
Softening	2667	2567	2586	2607
Hemispherical	2700	2634	2654	2663
Fluid	2700	2700	2700	2700
Ash Analysis, %				
SiO ₂	59.29	52.34	56.99	56.21
Al ₂ O ₃	23.62	26.15	24.41	24.73
Fe ₂ O ₃	4.02	3.68	3.18	3.63
CaO	4.18	6.32	5.00	5.17
MgO	1.33	1.35	1.61	1.43
Na ₂ O	1.04	0.52	1.27	0.94
K ₂ O	1.01	0.71	1.00	0.91
TiO ₂	0.74	0.77	0.75	0.75
MnO ₂	0.07	0.07	0.07	0.07
P ₂ O ₅	0.72	1.64	0.97	1.11
SO ₃	2.95	4.63	3.23	3.60
SiO ₃ ⁻	0.24	0.41	0.28	0.31
BaO ⁻	0.29	0.39	0.48	0.39
LiO				
Undetermined	<u>0.50</u>	<u>1.02</u>	<u>0.76</u>	<u>0.76</u>
Total	100.00	100.00	100.00	100.00
Base/Acid Ratio	0.1384	0.1587	0.1468	0.148
Silica Ratio	86.152	82.179	85.34	84.557
T _{zsc}	2900	2845	2900	2882
Fouling Index	1.04	0.52	1.27	0.94
Slagging Index	2548	2435	2502	2495